

# Płytki RDKW0702M0-YG602 YG-1 12000208

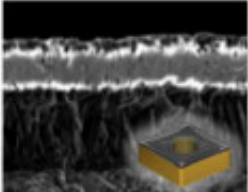
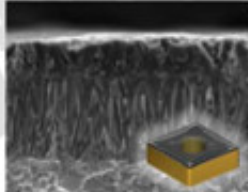
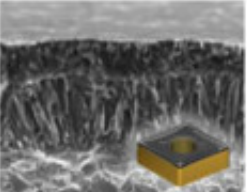
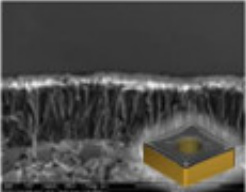
|                  |                   |
|------------------|-------------------|
| Czas wysyłki     | 3-5 dni roboczych |
| Numer katalogowy | 12000208          |

## Opis produktu

**Universal Line – gatunki do stali**

**Wysoka twardość** ← **Wysoka ciągliwość**

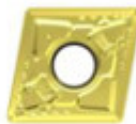


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| <br><b>YG1001</b><br>P05 – P10<br>K10 – K25<br>Bardzo wysokie prędkości (Vc 350 i wyżej)<br>Obróbka ciągła - żadnych wielowypustów itd. na drodze narzędzia. | <br><b>YG3010</b><br>P05 – P20<br>K15 – K35<br>Wysokie prędkości. Obróbka ciągła stali oraz żeliwa | <br><b>YG3020</b><br>P15 – P30<br><b>PIERWSZY WYBÓR</b> gdy nie mamy pełnej informacji. Normalne maszyny, prędkości w okolicach Vc=200-250m/min<br>Obróbka ciągła lub lekko | <br><b>YG3030</b><br>P20 – P35<br>M25 – M35<br>Nierdzewka lub obróbka udarowa (Krzywe odkuwki itp.)<br>Pierwszy wybór do nierdzewki. |
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**Universal Line – łamacze**

**Obróbka wykańczająca** ← **Obróbka zgrubna**



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|-------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------|
| <br><b>-UF</b><br>Wykańczająca | <br><b>-UL</b><br>Pół – wykańczająca | <br><b>-UM</b><br>Średnia (warunki niestabilne) | <br><b>-UG</b><br>Średnia (war. stabilne) | <br><b>-UC</b><br>Średnia zgrubna, dobra też do żeliwa | <br><b>-UR</b><br>Zgrubna |
|-------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------|